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airCore700-C-2501



# Single split system for light commercial and homes Heat pump

Cooling & Heating





Hitachi provides a comprehensive range of split air conditioning systems designed for various applications, catering to both small commercial projects and residential settings.

The new light commercial split system, **airCore 700**, incorporates features that offer superior comfort, achieve outstanding energy efficiency, simplify installation, and streamline maintenance. This ensures a superior living experience for users and provides convenience for professionals. Building owners and tenants will appreciate the diverse range of indoor unit design options that seamlessly blend into any interior space.





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HOME



CLASSROOM



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SUPERMARKET

OFFICE



# Index

### Key Messages

03	Cooler	, Gre

05 Key Applications 06 Key Customers

### Product Lineups

### **Outdoor Units**

- 19 |

### **Indoor Units**

- Ducted 25 |
- 27 | Cassette
- Ceiling suspended 37 |
- Air handling unit 39 |
- 40 | Highwall

### Controllers

- 42 | Individual controllers
- Central Stations 43 |
- 48 | Apps
- 52 | H-LINK

### Specifications

eener, Smarter

13 | Product features (Standard series)

Product features (HeatForce series)

# **Key Messages**



### Experience a world of limitless comfort.

We craft high-quality products with reliable performance, elevating comfort while seamlessly blending into the interior design.



### Dedicated to protecting our planet without compromising on comfort and the living experience.

We continuously develop our products to enhance efficiency and save energy and reduce impact on the natural environment.

We prioritize low noise and quiet operation, ensuring a peaceful and serene lifestyle.

# Step into the era of intelligence, digitalization, and smart living.

Smarter

Intelligent features make operation simple and effortless for occupants, maximizing automation while still allowing occupants to easily over-ride operation when they want to.

Rediscover the harmony of life.



# **Key Messages**

### **Key Applications**

airCore 700 is Hitachi's flagship light commercial split system. Our range of products for small businesses and homes enable HVAC professionals to work with a single reliable brand across a range of projects, benefiting from thoughtful design features that make installation easier and maintenance tasks lighter.

Meanwhile, building owners and tenants will appreciate the range of indoor unit design options that can seamlessly blend into any interior space.



### **Key Customers**

Hitachi's single-split system is ideal for budget-sensitive customers with smaller premises or homeowners who require larger cooling capacity. The AC system requires a lower investment, comprising multiple indoor unit types that can meet various needs. The diverse range of indoor unit options seamlessly blends into any interior space, satisfying architects, building owners, and tenants alike. Specific product features and user-friendly designs can make installation and maintenance much easier.



### End Users



 Business Owners Homeowners • Facility Mangers

Building owners and tenants will appreciate the range of indoor unit design options that can seamlessly blend into any interior space.

For multi-zone or multi-room commercial spaces, our ducted solution reduces capital costs compared with a VRF solution, while still offering differentiated temperature control across several zones.

### **HVAC** Professionals



 Interior designer • HVAC system engineers Installers Maintenance

and Service Engineers

Hitachi's range of light commercial split systems enable HVAC professionals to work with a single reliable brand for a wide range of small commercial projects, benefiting from thoughtful design features that make installation easier and maintenance tasks lighter.

### **Business Partners**



 Distributors Contractors Sub-contractors

Hitachi supports our business partners by providing professional training and technical assistance. These resources help partners gain a comprehensive understanding of Hitachi's products and solutions, as well as the market landscape and customer needs. Ultimately, this collaborative approach aims to achieve mutually beneficial business goals and foster a win-win relationship.

# **Product Lineups**

Capacity	у		9К	12K	18K	24K	30K	
Outdoor Units (Standa			PAS-09BUFASDQ1	PAS-12BUFASDQ1	PAS-18BUFASDQ1	PAS-24BUFASDQ1	PAS-30BUFASDQ1	
Outdoor Units (HeatFo	r orce series)			PAS-12BLFASDQ1	PAS-18BLFASDQ1	PAS-24BLFASDQ1	PAS-30BLFASDQ1	
	Ducted	MSP	PPIM-B09UFA1DQ	PPIM-B12UFA1DQ	PPIM-B18UFA1DQ	PPIM-B24UFA1DQ	PPIM-B30UFA1DQ	Į
		4-way Cassette	PCIM-B09UFA1DQ	PCIM-B12UFA1DQ	PCI-B18UFA1DQ	PCI-B24UFA1DQ	PCI-B30UFA1DQ	
Indoor Units	Cassette	Human Sensor Panel (optional)	P-AP160NAE1	P-AP160NAE1	P-AP160NAE1	P-AP160NAE1	P-AP160NAE1	
		Silent Iconic (optional)	P-GP160NAP*US	P-GP160NAP*US	P-GP160NAP*US	P-GP160NAP*US	P-GP160NAP*US	
	Ceiling Suspended (Unavailable for	d HeatForce series)	PPFC-B09UFA1DQ	PPFC-B12UFA1DQ	PPFC-B18UFA1DQ	PPFC-B24UFA1DQ	PPFC-B30UFA1DQ	F
	Air Handling Unit				JPE18B3XB2H51A	JPE24B3XC2HS1A	JPE30B3XD2HS1A	
	Highwall		PPK-B09UFA1DQ	PPK-B12UFA1DQ	PPK-B18UFA1DQ	PPK-B24UFA1DQ	PPK-B30UFA1DQ	

PRODUCT LINEUP





36K

PAS-36BUFASDQ1



48K

PAS-48BUFASDQ1

# **Outdoor units**

10 | Lineup

TIT

- 11 | A glance at new technologies and features
- 13 | Product features (Standard series)
- 19 | Product features (HeatForce series)

Standard series

9K, 12K

PAS-09BUFASDQ1 PAS-12BUFASDQ1



the local division in which the

18K, 24K

PAS-18BUFASDQ1 PAS-24BUFASDQ1



30K, 36K

PAS-30BUFASDQ1 PAS-36BUFASDQ1



48K

Q1 PAS-48BUFASDQ1







18K

PAS-12BLFASDQ1

HeatForce series

PAS-18BLFASDQ1



# Outdoor units

A GLANCE AT NEW TECHNOLOGIES AND FEATURES

### Fan design

• Adopt DC motor with 16 speed control,more energy saving and higher energy efficiency.

### Superior compressor and pre-heating Function

- Adopt new R32 DC inverter compressors that incorporates Hitachi's exclusive compressor control technology.
- Use's advanced multi-pulse control induction on coil, core, rotor and stator, eliminating use of external crankcase heater
- Enhances efficiency of pre-heating in low ambient conditions and reduces startup time

### Fan grille design

• Discover a whole new level of performance with better heat dissipation and a modern look

### Easy installation and service access

- Piping options in 4 directions: depending on the installation situation, installers can choose from 4 running pipe directions.
- Easier removal of front service cover: the screws you need to open/close the front serve cover are all on the front side.





### Excellent heat exchanger design

• Features a newly improved refrigerant path and a new fin shape,make the unit more efficient.

### New printed circuit board

• With Hitachi's exclusive Compressor Control Technology, operation is more comfortable and consistent.

### **Electrical box protection**

• Equipped with advanced electrical box protection, which is vital for safety as it prevents dust, moisture, and physical damage, ensuring proper function, easier maintenance, compliance with regulations, and ultimately extends component lifespan.

### Electronic expansion valve

Adopt high precision electronic expansion valves for higher control accuracy and more accurate temperature control.

# **Product features**

(Standard series)

### New Fan and Fan Grille Design

**airCore 700** features both an enhanced fan and fan grille design compared to the previous generation product. The upgraded design not only improves heat discharge but also enhances the overall appearance, meeting the stringent requirements of engineers, business owners, and designers alike.

### Wide Operation Range

Cooling operation range: 0°F/-18°C ~ 115°F/46°C Heating operation range: -13°F/-25°C ~ 75°F/24°C





### **Base Pan Heater Capability**

Base pan heater is installed on the chassis of the ODU to prevent ice buildup and increase heating capacity.



Standard ODU chassis heater

### **Superior Compressor and Pre-heating Function**

- Adopting a new R32 DC inverter compressor results in greater energy efficiency.
- Pre-heating the compressor in low ambient conditions is accomplished through advanced multi-pulse control applied to the induction coil, core, rotor, and stator, eliminating the need for an external crankcase heater. This improvement enhances the efficiency of pre-heating in low ambient and reduces startup time.

**airCore 700** boasts an expanded capacity range, reaching up to 48KW. Whether you're running a small business or searching for an AC unit for your home, the airCore700 is always the perfect choice.



COOLER

0

### **R32 low GWP Refrigerant**

Hitachi is committed to reducing the environmental impact of its products by using refrigerants with low Global Warming Potential (GWP). The **airCore700** split systems utilize R32, a low GWP refrigerant, as a replacement for the older R410a refrigerant. R32 offers improved energy efficiency and reduces emissions, allowing for smaller, more compact air conditioning systems that require less refrigerant overall. Its GWP is 675, significantly lower than that of R410a.

	<b>Ozone Depletion Potential</b>	Global Warming Potential
R32	0	675
R410A	0	2,090
R22	0.05	1,810



In case that all refrigerants have the performance equivalent to R22.

# 0 0

### **Energy Efficiency (Standard Series)**

airCore700 has achieved higher energy efficiency. EER2 up to 15 Btu/h/W SEER2 up to 27 Btu/h/W

airCore700 has achieved high performance with Energy Star certification for the entire product line.

Ducted





### **Ceiling suspended**



EER2 SEER2

Highwall



COOLER

9

GREENER N



OUTDOOR UNITS



### Cassette





### Air handling unit

### Flexibility for Easy Maintenance

The outdoor unit of **airCore 700** is designed with piping options available in four directions, allowing for flexible installation based on the specific situation. Installers have the choice of four running pipe direction options, providing adaptability for various installation scenarios. Additionally, the unit features an improved front service cover removal design; all the screws required to open or close the front service cover are conveniently located on the front side.





[Front/Right/Bottom]

[Rear]

-Front panel screw Remove the 3 screws and the front panel will open.

### Long Piping and Large Height Difference

of installation.



Note: only available to model 30K~48K

MSP Ducted								
Piping	Model	9К	12K	18K	24K	30K	36K	48K
Diameter (Liquid)	inch(mm)	1/4(Ф6.35)	1/4(Φ6.35)	1/4(Φ6.35)	1/4(Ф6.35)	3/8(Ф9.52)	3/8(Ф9.52)	3/8(Ф9.52)
Diameter (Gas)	inch(mm)	1/2(Ф12.7)	1/2(Φ12.7)	1/2(Φ12.7)	1/2(Ф12.7)	5/8(Φ15.88)	5/8(Φ15.88)	5/8(Ф15.88)
Max Length	ft(m)	164(50)	164(50)	164(50)	164(50)	246(75)	246(75)	246(75)
Max Height	ft(m)	98.4(30)	98.4(30)	98.4(30)	98.4(30)	98.4(30)	98.4(30)	98.4(30)



COOLER

9

airCore 700 significantly reduces the noise levels of the outdoor unit and offers the feature to schedule night quiet operation is available for all indoor unit types. The ODU sound power level has decreased to 55-56 dB(A).

**Night Quiet Operation** 



Front panel screw

### **Electrical Box protection**

Electrical box protection is vital for safety. Hitachi airCore 700, equipped with electrical box protection that can prevent dust, moisture, and physical damage, ensures proper function and easier maintenance, and, of course, meets compliance with regulations. Ultimately, it achieves the extension of the component lifespan.

### Capable of Demand Response

- Interface provided for connection to DRED by the electrical utility provider.
- Capable of three modes: DRM1, DRM2, DRM3.
- Able to activate these modes accordingly during periods of peak electricity demand.

**SMARTER** 6



### Accommodating up to 246ft(75m) of piping run and 98.4ft(30m) in height, this offers a great deal of flexibility in terms





# **Product features**

(HeatForce series)

### Excellent heating capacity ability under low ambient condition

airCore 700 HeatForce series adopt a new R32 DC inverter compressor and feature a new heat exchange design, an improved refrigerant path and fin shape, making the unit achieve an increditable heating capacity even at low ambient temperature. It has been proven that HeatForce series can reach up to:

- 100% heating capacity ratio at 5°F/-15°C
- More than 70% heating capacity ratio at -13°F/-25°C



The chart shows how the unit capacity ratio varies with the ambient operating temperature. Conditions

Pipe length/height difference: 25 ft (7.5 m)/0 ft (0 m)
Fan speed: High

Capacity loss due to frost and defrost operation is not included.

### **Energy Efficiency (HeatForce Series)**

airCore 700 HeatForce series has achieved higher heating performance and energy efficiency with Energy Star Cold Climate Certification.

EER2 up to 15 Btu/h/W

SEER2 up to 24.9 Btu/h/W

### HSPF2 up to 11.5 Btu/h/W

### **Ducted (HeatForce Series)**







### **Cassette (HeatForce Series)**



### Long Piping and Large Height Difference

Accommodating up to 246ft(75m) of piping run and 98.4ft(30m) in height, this offers a great deal of flexibility in terms of installation.

MSP Ducted (HeatForce series)						
Piping	Model	12K	18K	24K	30K	36K
Diameter (Liquid)	inch(mm)	1/4(Ф6.35)	1/4(Ф6.35)	3/8(Ф9.53)	3/8(Ф9.53)	3/8(Ф9.53)
Diameter (Gas)	inch(mm)	1/2(Φ12.7)	1/2(Ф12.7)	5/8(Ф15.88)	5/8(Ф15.88)	5/8(Φ15.88)
Max Length	ft(m)	164(50)	164(50)	246(75)	246(75)	246(75)
Max Height	ft(m)	98.4(30)	98.4(30)	98.4(30)	98.4(30)	98.4(30)

### **Low Ambient Cooling Design**

Reserve one terminal for the heating belt to facilitate support for north American -40°F low ambient cooling requirement.





NA various climate condition\*70% of DX Market requires low ambient cooling/heating



# **Indoor units**

**FrostWash**<sup>™</sup>

### Now available on airCore 700 Indoor Units

All indoor units including ducted, cassette, ceiling suspended, air handling unit and highwall, are equipped with Frostwash<sup>™</sup>.

This allows the unit to freeze dirt and dust trapped in the heat exchanger of the indoor unit, and then defrost it and dry it - effectively cleaning the hex and helping to safeguard long-term performance by maintaining good airflow.



### How does it work?

- FrostWash<sup>™</sup> freezes the heat exchanger, capturing the dirt.
- When the frost melts, the dirt detaches from the fins.
- As a result, the air volume can be maintained over time, which contributes to a sustainable performance of the indoor unit and comfort.

FrostWash<sup>™</sup> process can be activated manually or automatically at scheduled intervals.

\* 1 Dirt removal depends on the usage environment.

# **AUXILIARY HEATER**

Built in auxiliary heater signal in the PCB board CN25. Available for all indoor units.



Wired Controller **Function settings** 

# 2 Melt the frost Remove dirt \*1 During freezing During cleaning

Notes:

Can control of space temp difference or ambient restriction

· Can control Duct Heaters, Heater kits, Baseboard heaters, etc.

• CN25 is a 12VDC control signal and required a Pilot Duty Isolation Relay (field supplied)

### Frostwash<sup>™</sup> helps to maintain airflow performance

With Frostwash<sup>™</sup> through the freezing defrosting and drying process, any dust and pollutants collected on the coil are discharged outside along with the condensate water, effectively maintaining the airflow performance of the indoor unit.









# **Indoor units** DUCTED

Ducted **ESP range:** 0.3-0.8 in.WG(75-200Pa)



9K, 12K

PPIM-B09UFA1DQ PPIM-B12UFA1DQ

### Wide Range of ESP Ducted System

The ducted indoor unit is designed to handle an ESP range of 0.3~0.8 in.WG (75~200Pa). A wide ESP range means **airCore700** is suitable for spaces with many discrete areas, including corners and recesses. Multiple outlets can be connected to the ducted unit to ensure a uniform gust of air round a complex space. A system can set up in a short time and will run reliably into the future.



### Automatic ESP Adjustment

Allow automatic setting of ESP level and ensure matching the corresponding fan speed according to the identified external static pressure and achieve rated airflow within 10% range.

(setting via Service Menu in wired remote controller during commissioning)



36K, 48K

PPIM-B36UFA1DQ PPIM-B48UFA1DQ



18K, 24K, 30K

PPIM-B18UFA1DQ PPIM-B24UFA1DQ PPIM-B30UFA1DQ

### **Quiet Operation**

airCore700 significantly reduces the noise levels of the outdoor unit and offers the feature to schedule night quiet operation is available for all indoor unit types. The well-balanced centrifugal fan also provides a quiet and efficient operation. The sound power level has decreased to 55dB. (Model 18K)

# **Indoor units** CASSETTE

### **4-WAY CASSETTE Standard Panel**

PCIM-B09UFA1DQ PCIM-B12UFA1DQ



4-WAY CASSETTE



PCI-B30UFA1DQ PCI-B36UFA1DQ PCI-B48UFA1DQ







4-WAY CASSETTE Human Sensor Panel (optional)





P-AP160NAE1 (Standard with Human Sensor Panel)

# **Indoor units 4-WAY CASSETTE**

### Airflow can be controlled by adjusting four louver individually

A comfortable air-conditioned environment can be achieved through various louver settings, which are available when combined with the wired controller. Air conditioning comfort is enhanced by using a louver control function to adjust louvers individually for better control of airflow direction. One option adjusts the louver horizontally to prevent direct airflow towards individuals, while another option provides individual swing operation to ensure optimal airflow distribution.



Easy setting of each louver airflow direction using Wired

Controller



The airflow direction can be selected according to the situation.

### Example 1: At Front Desk







# Indoor units SILENT ICONIC (OPTIONAL)

# Silent-Iconic<sup>™</sup>

### 4-way Cassette Design Panel

a cassette panel that offers design integration as discreet as a more expensive ducted system



### A new option

### "Silent-Iconic"

Designed to match the interior, in harmony with the space. Compared with the ceiling-duct-type, the installation cost can be reduced.



### The traditional selection

### **Ceiling Mounted Duct Type**

Using this type, you can create a sense of luxury without being noticeable, but its construction costs are relatively high.





### 4-way Cassette type

Although the installation cost can be reduced, it may be difficult to match with the surrounding space due to the large presence of the indoor unit.





It is designed to harmonize with the space by using a discrete low-profile air grille and darkening the contact space between the grille and the unit frame.





### It is easy to clean the filter

It is easy to clean the filter by using the selecting the option with the elevation grille which enables the air grille to be lowered to floor level for cleaning through the use of a powered motor.





### It is easy to install

The sliding corners make it easier to fasten the panel to the ceiling surface using screws.







Space between the air grille and unit frame



### Indirect airflow option

Using the compatible controller and motion sensor kit, users may select from direct or indirect airflow: indirect airflow detects the presence of people in the space and directs airflow around them so they do not directly feel the airflow.





### Connection with ceiling surface

By using a low-profile frame connected to the ceiling, the unit is less visible, and harmonization with the ceiling surface is further enhanced.



Silent-Iconic 4-way Cassette Design Panel

# **Indoor units** HUMAN SENSOR PANEL (OPTIONAL)

### Let occupants can choose whether they want to directly feel airflow

The presence of occupants is detected through a motion sensor which divides the room into 4 zones - one for each louvre. For each of the 4 zones served by a cassette, air can be served either Direct or Indirect. Therefore one zone could receive direct airflow while another has indirect airflow, catering for different personal preferences of people occupying the same area.

- Choose Direct air flow: the Twin-Sense cassette will target the corners with human activity.
- · Choose Indirect air flow: Twin-Sense cassette will avoid the corners where occupants are detected.

### Indirect air flow

THE MAN

Horizontal air flow, for circulation above and around occupants without air blowing directly on them.



Ideal in places where occupants remain seated for a long time: restaurants, offices, theaters...

### **Direct air flow**

Auto swing of louvers ensures that every occupant can feel the air blowing.



Ideal in places where occupants need to quickly warm up or cool down: entrance areas and corridors, hotel lobby...

### Occupancy sensing technology

With **CrowdSense** technology, select units can determine how many people are in a space and adjust the cooling or heating capacity accordingly, so the room will never get too hot or cold, whether it's crowded or almost empty

- Hitachi Twin-Sense cassette detects the crowd's arrival or departure.
- Using AI, the cassette can anticipate the addition or reduction of human heat sources and immediately adjusts the air conditioning accordingly.

Requires optional motion sensor kit available for many Cassette and Ceiling Suspended models



### Notes:

When room vacancy is detected, the air is directed in the way the controller (PC-ARFG) is set up. (Note) 4-zone motion sensor may not be effective in the following cases:

· If the room is occupied but the movement is minimal, the system might consider the room as vacant.

· If an object with a temperature different to the surrounding is in motion, it might be considered as human presence

Crowd-Sense may not be effective or might be less effective in the following cases: • Multiple indoor units are in operation in the same zone. • The difference between the radiant temperature of the room (floor and walls) and the radiant temperature of the human body is minimal. • The room temperature is high before operation. • During the heating process, when the number of occupants decreases.



# Indoor units HUMAN SENSOR PANEL (OPTIONAL)

### No more cold feet

In cooling scenarios, **FloorSense Cool**<sup>\*1</sup> can prevent the floor area from overcooling by controlling airflow and cooling capacity so that the air at floor level does not get as cool as air above knee height.

\*1 Available on select Cassette models. Requires optional cassette panel with Motion Sensor & Radiant Temperature Sensor.



### **Compact Design**

With a unit height of 238~288mm, easy for installation in tight clearance spaces.



# **Indoor units HUMAN SENSOR PANEL (OPTIONAL)**

### FeetWarm (for heating operation) - head to toe comfort during winter

In room heating scenarios, it's common to hear users complain of cold feet because heat naturally rises. FeetWarm helps to solve this problem by optimizing airflow in heating mode to ensure that the leg zone is consistently heated.

Available on select Cassette models. Requires optional cassette panel with Motion Sensor & Radiant Temperature Sensor.



### How does it work?



- (1) The radiant sensor detects a temperature drop in the floor and around your feet.
- $(\widehat{\mathbf{2}})$  The cassette partially closes two louvers automatically.
- (3) The air flow strengthens through the two remaining open louvers, and targets the floor to warm it up quickly<sup>\*1</sup>.
- (4) Louver opening alternate every three minutes from wide open to partially closed to cover a wider floor area.
- (5) As louver openings close, suction increases in the central inlet grill for a faster warming effect.
  - \*1 Caution: when the indoor unit changes to heating, the sudden change in air flow might cause occupants to feel a cold draft sensation.

### Effect of FeetWarm - Step 1.

Temperature distribution around the area of the feet (30min after air conditioning heating operation starts).

Conventional	
Average temperature 30cm above the floor = 15.4°C	Average temperature 30cm above the floor = 17.9°C

### Step 2.

- $(\mathbf{1})$  When the radiant temperature sensor detects that the lower level is no longer cold, FeetWarm shifts to its second step for a more even temperature everywhere in the room.
- $(\mathbf{\hat{2}})$  One louver remains closed.
- (3) Three remaining open louvers follow Auto-Swing air flow direction, continuously moving up/down. This leads to faster circulation of the warm air in all areas of the room.
- (4) Suction of colder air remains facilitated thanks to the one partially closed louver.

### Effect of FeetWarm - Step 2.

Temperature distribution around the area of the feet (30min after air conditioning heating operation starts). FeetWarm: Step 1 (end)





[Measurement condition Based on Hitachi research].

See simulation result under the following conditions above. Unit capacity: 8.0kW, room size: "height 3.2m, length 6.3m, width 6.3m", indoor initial temperature: 7°C, outdoor temperature: 7°C, indoor airflow temperature: 30°C for 0-5 minutes, Gradually rise from 30°C to 40°C after 5 minutes, Multi-function remote control setting: Airflow heat control "effective / long". (Note) The effect varies depending on the size of the room and the load.



### FeetWarm's boasts 4 intelligent features:

The temperature in the foot area rises by about 2°C.

- Thanks to the Twin-Sense radiant sensor, it can detect heat stratification effects inside the room, which usually cause the floor and lower levels to be cooler.
- A 2-step action to first create consistent warmth, then to maintain it.
- Advanced heat air flow optimization, by sophisticated control of the 4-way cassette's individual louvers.
- The lower levels of the room (floor level, feet level, leg level) reach desired temperatures, for total comfort,





# **Indoor units CEILING SUSPENDED**

Unavailable for HeatForce series





9K, 12K PPFC-B09UFA1DQ PPFC-B12UFA1DQ

18K PPFC-B18UFA1DQ

### Auto-swing

The ceiling suspended unit offers an auto-swing function. The louvers are capable of horizontal auto-swing, allowing them to move from side to side or be set to a stationary position. This feature ensures that the cooling flow is evenly distributed to every corner of the room, providing exceptional comfort without any worries.

### **Motion Sensor (Optional)**

The ceiling suspended indoor unit is designed to be compatible with an optional motion sensor device. With a sensor distance of up to 7m, this unit can detect occupancy in the room and automatically control the AC, turning it on or off accordingly. By avoiding unnecessary operation when the room is unoccupied, this feature contributes to energy conservation and helps reduce electric bills.

(2) 7m reach motion sensor (option: SOR-NEP). Use a motion sensor for extra savings when the room is vacant.



INDOOR UNITS



# **Indoor units AIR HANDLING UNIT**



JPE18B3XB2HS1A JPE24B3XC2HS1A JPE30B3XD2HS1A JPE36B3XD2HS1A JPE48C3XG2HS1A

# **Indoor units HIGH WALL**



PPK-B09UFA1DQ

PPK-B12UFA1DQ PPK-B18UFA1DQ

### **Five-speed standard ECM blower motor**

The unit is compatible with a five-speed standard ECM motor that delivers increased airflow and reduces blower wattage by 10%, while also providing enhanced system compatibility.

### Designed for easy installation and service

A casing size of 20.5 inches with smooth sides and rigid construction makes it easy to install in attics and tight applications. Front-facing components, a slide-out blower, laser-cut knockouts, and integrated duct flanges can shorten installation time. The unit also offers an electric heat kit. 8HK field-installed models are available for easy installation and service applications.

### Long lasting quality

Structural components are made of post-powder painted steel or galvanized steel to prevent corrosion. The next-generation insulation and gasket design reduces thermal transmission paths and minimizes sweating.

### Cabinet air leakage

Less than 2% at 1 in. W.C. external static pressure when tested in accordance with ASHRAE Standard 193.

### A2L refrigerant ready

An R32 refrigerant detection sensor (RDS) is factory installed.





### 24-hour Timer ON and OFF

This Timer can be set to automatically turn the unit on or off within a 24-hour period.

### **Mute operation**

The excellent fan design enables smooth airflow with minimum noise.

### **Emergency button**

Pressing the emergency button can start or stop the unit, and it can also reset the filter indication.



PPK-B24UFA1DQ PPK-B30UFA1DQ

### Powerful mode from hand-held remote controller (HHRC)

In cooling or heating mode, the unit can raise or lower the temperature immediately by pressing the 'Powerful' button on the HHRC. Activating 'Powerful' will change the temperature setting for 30 minutes and automatically adjust the airflow rate.



# Controllers WIRED REMOTE CONTROLLER (WRC)

### airPoint Room 700 (CIW03-H)





### A new generation of room controllers with user friendly UX/UI

- Colorful screen
- Award winning design
- Visual interface
- Simplified navigation
- Access to latest Hitachi features
- Optimized for installers too
- Special functions for Hotels
- Two controllers can be connected to one IDU
- Compatible with airCloud Tap
- Controls up to 16 indoor units

### Backup System Setting

- Rotation Operation
- Backup operation when abnormality occurs

.....

- Backup operation in high load
- Settings on the controller is quite simple

\_\_\_\_\_

Model	CIW03-H
Product Name	airPoint Room 700
Dimension(mm)	W 120 × H 120* × D 16.5(thinnest part) W 120× H 120* × D 21.5(thickest part)
Weight	180g (Approx.)
Installation Method	Installed on the wall or switch box
Power supply	DC power supply from indoor Unit
Temperature Condition	0~40°C(40-104°F)
Humidity Condition	35~90% (non-condensation)
Embedded NFC	Yes

NEW

# **Controllers** HANDHELD REMOTE CONTROLLER (HHRC) (OPTIONAL)

### PC-LH8QE

Dimensions: 180x48x22.15 mm Weight: 0.156 kg

### Powerful, innovative & compact

- · Designed to embody a fresh and innovative appearance
- Modular concept and seamlessly integrated across the entire region
- Featuring an intuitive design and a cutting-edge segment display
- Featuring a larger LCD measuring 31x50 mm with backlight.
- Covering both basic and advanced features, including Run/Stop, Up/Down, Left/Right, Louver settings, Cooling/Heating, Dry, and Timer.





### IR RECEIVER (OPTIONAL)

### Simultaneous control of multiple units

One IR receiver can simultaneously control multiple indoor units (up to 16 units). In the case of multiple indoor units installed in a large room, a single wireless remote controller can operate and stop all of them. Moreover, two IR receivers can be connected to one IDU.



### NOTE:

When multiple units are being controlled simultaneously, all indoor units should be placed in one room. If using a single wireless remote controller to manage air conditioners across more than two rooms, it is possible to forget to turn off one.

Compatible IDU models					
Indoor Unit Type	Model Name	IR receiver			
Ducted	PPIM-B18UFA1DQ PPIM-B24UFA1DQ PPIM-B30UFA1DQ PPIM-B36UFA1DQ PPIM-B48UFA1DQ	PC-ALHZ5Q			
4-Way Cassette	PCIM-B09UFA1DQ PCIM-B12UFA1DQ	PC-ALHC5Q			
	PCI-B18UFA1DQ PCI-B24UFA1DQ PCI-B30UFA1DQ PCI-B36UFA1DQ PCI-B48UFA1DQ	PC-ALH5Q			

### PC-ALHZ5Q, PC-ALHC5Q, PC-ALH5Q

Model	PC-ALHZ5Q	PC-ALHC5Q	PC-ALH5Q
Dimension(mm)	120*90*28mm	154.5*154.5*28.7mm	203*203*35.8mm
Weight	255g(Approx.)	231.5g(Approx.)	188g(Approx.)
Product Name	Wireless Receiver Kit	Wireless Receiver Kit	Wireless Receiver Kit
Installation Method	Installed on the wall or switch box	Installed on indoor unit panel	Installed on indoor unit panel
Power supply	DC power supply from indoor Unit	DC power supply from indoor Unit	DC power supply from indoor Unit
Max. Distance	RC-Link, 300m	RC-Link, 300m	RC-Link, 300m
Max. number of connected indoor	16	16	16
Temperature Condition	0~40°C(40-104°F)	0~40°C(40-104°F)	0~40°C(40-104°F)
Humidity Condition	35~90% (non-condensation)	35~90% (non-condensation)	35~90% (non-condensation)





# **Controllers CENTRAL STATIONS**

### **Mini Central Controller**

CCM01



### Large Central Controller

CCL01



### **Features and Benefits**

- Controls up to 32 groups of indoor units (maximum 160 units)
- Easy-to-use touchscreen interface
- · Color-coded graphics for quick reference
- Set up to 10 on/off times per day
- Up to 8 Mini Controllers can be connected to the H-LINK II segment
- External input/output terminals are provided as standard. External signals enable the following options:
- · Central operation/stop
- · Demand control
- Emergency stop
- · Central operation output
- · Central alarm output

Model Number	CCM01
Model Type	Mini Central Controller
	Run/Stop
	Mode
	Temperature
	Fan Speed
	Louver Angle
<b>Control Functions</b>	Filter Sign Reset

### Control F

Fan Speed	
Louver Angle	e
Filter Sign R	eset
Schedule Tir	mer Setting
Holiday Sett	ing
Temp. Setpo	oint Range of Remote Control
Group Name	e Register
Accumulate	d Operation Time
Dauliaht Cau	ing Time Catting

Daylight Saving	Time Setting

### **Features and Benefits**

- · Controls up to 64 groups of indoor units (maximum 160 units)
- · Easy-to-use touchscreen interface
- Color-coded graphics for quick reference
- Set up to 10 on/off times per day
- Up to 8 large controllers can be connected to the H-LINK II segment
- External input/output terminals are provided as standard. External signals enable the following options:
- · Central operation/stop
- Demand control
- Emergency stop

Model Number

- · Central operation output
- · Central alarm output

CCL01

Pow	/er Sp	ecific	ation

**Power Specification** 

24VAC, 60Hz

10W (Max.)

Rated Power Supply

Electrical Power

Consumption

Model Type	Large Central Controller	Rated Power Supply	24VAC, 60Hz
	Run/Stop		,
	Mode	Electrical Power Consumption	10W (Max.)
	Temperature		
	Fan Speed		
	Louver Angle		
<b>Control Functions</b>	Filter Sign Reset		
	Schedule Timer Setting		
	Holiday Setting		
	Temp. Setpoint Range of Remote Control		
	Group Name Register		
	Accumulated Operation Time		
	Daylight Saving Time Setting		

### **VRF Central Touchscreen Controller**

### CCXL02







### **Features and Benefits**

- · Remote monitor and operate central controller with Remote Access Software
- · Tenant metering with optional Energy Calculation Software
- Trend graphs of running time and temperature setpoint
- Function selection of indoor unit groups through central controller
- · Management of up to 2,048 groups (2,560 indoor units) with extension adapter
- 12.1-inch color capacitive touch screen LCD for easy operation
- · Supports SD memory card and USB flash device for data export
- · Customizable display image size with zone selection options
- · External input/output terminals for controlling or monitoring external equipment
- · 7-day pattern and seasonal (Winter/Summer) scheduling with exception day or holidays

### VRF Central Touchscreen Controller Hardware Specification

Dimensions (W×H×D)	14-5/8 × 8-15/16 × 1-1/4 + 1-1/8 (molded in wall) inch (372 × 227.2 × 32.5 + 27.8 (molded in wall) mm)
Net Weight	7.7lbs. (3.5kg)
Installation Condition	For indoor use only. Applicable for a wall mounted.
Clock Accuracy	± 70 seconds/month
Ambient Temperature	32~104°F (0~40°C)
Ambient Humidity	20-85% RH (No condensation)
Display	12.1 inch TFT color liquid crystal display
Power Supply	AC24V ± 10% (60Hz) (Transformer 55VA (Min.))
Power Consumption	50W (Max.) (55VA (Max.))

### **Extension Adapter Hardware Specification**

Dimensions (W×H×D)	W: 10-1/16 (255.6) x H: 6-1/8 (155) x D: 2-13/16 (72)
Net Weight	Approx. 3.3 lb (1.5kg)
Installation Place	For Indoor Installation Only For Wall Mount or Wall Built-in
Ambient Temperature	32-104°F (0-40°C)
Ambient Humidity	20-80%RH (No Condensation)
Rated Power Supply	24VAC ± 10%, 60Hz (Transformer 55VA (Min.))
Power Consumption	Maximum 10W (12VA)



Note: Does no coexist with HBN200-PRO VRF Gateway

# **Controllers** CENTRAL STATIONS

### VRF Gateway

HBN200-PRO



Note: Does no coexist with CCXL02 Central Controller

### **Extension Adapter Hardware Specification**

Dimensions (W×H×D)	90 x 156 x 35 [mm] / 3.54 x 6.14 x 1.33 ["]		
Net Weight	A266 [gr] / 0.58 [lbs]		
Installation Condition	FDIN rail / wall		
Input	8 bit encoded analog input		
Ambient Temperature	-20°C ~ 70°C / -4°F ~ 158°F		
Ambient Humidity	0 % ~ 98 % non-condensing		
LCD	2.8" / 240 x 320 / 262K		
Power Supply	5V/300mA (via mini USB); 12V/200mA; 24V/120mA		
Wiring Length RS485	1000 [m] / 3300 [ft]		
	Connection to the 2 wired HVAC bus (Direct HVAC Connection)		
	RS-485 communication line (Modbus(A/B)		
Communication functions	100Mbps (Ethernet)		
	12Mbps (USB Host)		
	12Mbps (USB Device)		

### Features and Benefits

- HBN200-PRO VRF Gateway has a built-in touchscreen LCD for easy configuration of:
   a. IP for BACnet IP or Modbus IP
   b. BACnet Instance Identifier
   c. Configuration of the RS485 L3 port for the choice
   to use Modbus RTU or BACnet ms/tp
- d. Baud rate configuration
- e. Connected unit status, simplified control of IDU
- HBN200-PRO VRF Gateway has 2 H-Link ports, each can connect to 160 indoor units, max total of 255 units combined.
- HBN200-PRO VRF Gateway has exposed the advanced monitoring points of the Service Checker data to be integrated into the BAS for use in the diagnostics and performance of the IDU's and ODU's

### **BMS ADAPTER for LonWork®**

CLW01



- CONTROL UP TO 64 / 32 / 16 RCG (Remote Control Group) CLW01 offers various control/monitor modes:
- · Standard (64 RCG)
- Option A (64 RCG)
- Option B (32 RCG)
- · Option C (16 RCG)

Each mode has different control/monitor points and RCG configurations.

### General Functions

- Run / Stop Operation Mode
- Temperature Setting / Status
- Fan Speed
- · Louver Setting
- Prohibited / Permitted RC Operation
- Filter Sign / Reset
- Alarm Code
- · Thermo Status

### Hardware Specifications

Upper-level communication (BMS Side / BMS Protocol)	LonTalk
Lower-level communication (AC side)	H-Link II
Central Controller used together with the same H-Link	EZ, Mini (Either EZ or Mini)
Number of adapters used together with the same H-Link	Standard - 1 Option A - 1 Option B - 2 Option C - 4
Dimensions (H x W x D)	** 92mm x 110mm x 124mn
Weight	670g
Power	AC 220-240V 50/60Hz

Note: LonWork adapter can not be used with Central Controller EX.



# Controllers **APPS** | airCloud Go

Remotely control individual indoor units.



### airCloud Go Connect your Hitachi air conditioners to airCloud Go via wifi.



### Control your AC from anywhere!



### Quick set up

QR code recognition enables you to pair your app to your air conditioner in an instant.



Enjoy freedom and convenience to save energy & improve comfort.



Do you manage Hitachi air conditioners in multiple locations? From your airCloud Go account, you can access and control up to 20 air conditioners.



### **FrostWash activation**

With airCloud Go, you can activate Hitachi exclusive self-cleaning function while you're away. Contribute to preserving the indoor air quality.



airCloud Go allows you to give access to up to 20 people. You can choose to apply restrictions.

(1) Compatibility varies per Hitachi air conditioner models, some requires an adapter. (2) airCore 700 requires adapter GA-WFG-N to be compatible with airCloud Go.

### App available in 20 languages

Chinese (traditional and simplified), Croatian, Czech, Dutch, English, French, German, Greek, Hungarian, Indonesian, Italian, Malay, Polish, Portuguese, Romanian, Slovenian, Spanish, Thai, Vietnamese.



visit hitachiaircon.com

## **APPS** airCloud Tap

Convenient tools for quick installation and service.



airCloud Tap (NFC) for using with WRC (CIW03-H)

### Improved serviceability with airCloud Tap

"airCloud Tap" is used setting the controller from smartphone easily.

To download the "airCloud Tap" application, search for it on the "App Store" \*1 or "Google Play"\*2. Alternatively, you can scan the code provided below with your smartphone to directly access the application.



\*1 App Store<sup>®</sup> is a service mark of Apple Inc. \*2 Google Play and the Google Play logo are trademarks of Google LLC.

Read & Write settings with your phone 4 steps:



Activate the NFC function on the controller.

Open the airCloud Tap app and tap the controller with your phone to read the settings.



## Less button to press No need to stay close to the controller during editing · Easier to edit on the phone rather than controller • More complete descriptions of functionalities 78. V LEE ОК 5

Edit the desired settings on your phone via airCloud Тар арр.

Tap the controller again with your phone to write the new settings and apply them to the controller.

# **Controllers** APPS | UNIT COMPATIBLE



Wifi Adapter

GA-WFG-N



ABS plastic housing,
Configuration: AP and WPS.
Operating temperature: 5°C(41°F) to 35°C(95°F).
Operating humidity: between 35% and 90%.
Index protection rating IP30.
Pollution category: Class 2.
Dimensions (I × w × h): 105 × 46 × 20 mm.
Wireless LAN standard: IEEE 802.11b/g/n.
Security: WPA/WPA2.
Frequency used and maximum power used: 2.4000 GHz - 2.4835 GHz/erp < 100 mW.</li>
Power supply: 15V 110mA DC

- H-LINK

Integrated antenna.

## HLINK

### **Enjoy more freedom**

### What is H-LINK?

H-LINK is Hitachi Cooling & Heating's unique communication system for centralized control of VRF (Variable Refrigerant Flow) systems. Now, the airCore700, a large single split system, can connect directly to a Hitachi VRF system, enabling centralized controls.

H-LINK simplifies commissioning and service maintenance for installers and service engineers. It also offers remarkable versatility to building owners and occupants by enabling various central control options, resulting in improved system management.

Our advanced communication system streamlines the connection of control wiring between indoor and outdoor units, while also empowering a central control system to manage indoor/outdoor units across multiple refrigerant systems.



### **Centralized Controls: Flexible Wiring Route!**

Multiple refrigerant systems located in one area.
 Central monitoring room in separate area.

### H-LINK SOLUTION

Wire the central station to the closest indoor unit.

→ Wiring distance is reduced substantially.
 → Single split system (airCore700) could integrate with VRF system and connect to centralized controls seamlessly without an adapter.



2  $\bullet$  One single split system is located in another separate area.

### H-LINK SOLUTION

- Connect the farthest refrigerant system directly to central station either to outdoor units or indoor units. → The central station can make the central link between the different refrigerant systems.

# **CONTROLLERS & APPS**

### Examples



Educational institutions such as primary schools where installation work cannot be performed on weekdays.

,.....



Hotels where it is preferable to complete installation work during late evenings.



Rehabilitation facilities or hospitals where it is necessary to minimize the burden on users.

Can connect with various types of Hitachi air conditioning products, including VRF mini splits and airCore700 for centralized controls.

2

# No adapter is needed!

3

Simple connection to terminal blocks for centralized controls.





51 — 52

# Specifications

IDU ODU			PPIM-B09UFA1DQ PAS-09BUFASDQ1	PPIM-B12UFA1DQ PAS-12BUFASDQ1	PPIM-B18UFA1DQ PAS-18BUFASDQ1	PPIM-B24UFA1DQ PAS-24BUFASDQ1	PPIM-B30UFA1DQ PAS-30BUFASDQ1	PPIM-B36UFA1DQ PAS-36BUFASDQ1	PPIM-B48UFA1DQ PAS-48BUFASDQ1
Power supply		V/Ph/Hz	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60
Max. power input		W	1400	1400	3120	3680	5560	6430	6690
Max. current input	t	А	7.7	7.7	13.5	16.0	24.2	27.9	27.9
	Rated Capacity	Btu/h	9000	12000	18000	22000	30000	36000	43500
	Capacity Range[Min~Max]	Btu/h	3000-12000	3200-13800	6100-20000	9900-26300	13000-35300	13700-41600	15400-50900
Cooling	Power Input	w	690	960	1380	1730	2310	2810	3420
oconing	Current	А	3.1	4.3	6.2	7.7	10.2	12.4	15.2
	EER2	Btu/h/W	13.0	12.5	13.0	12.7	13.0	12.8	12.7
	SEER2	Btu/h/W	20.0	20.5	21.0	20.0	20.0	20.0	21.0
	Rated Capacity	Btu/h	11000	14000	20000	24000	32000	38000	45500
	Capacity Range[Min~Max]	Btu/h	3200-13800	3300-17100	4100-23000	8700-28000	14400-39300	14300-45200	15000-52600
	Power Input	W	870	1110	1500	1750	2400	2780	3510
	Current	А	3.9	5.0	6.7	7.8	10.6	12.3	15.5
Heating	COP2	W/W	3.7	3.7	3.9	4.0	3.9	4.0	3.8
	HSPF2	Btu/h/W	9.6	9.8	9.5	9.6	10.0	9.8	10.0
	Rated Capacity Heating at 17°F	Btu/h	10100	13300	18000	21800	28600	34400	41000
	Maximum Heating Capacity at 5°F	Btu/h	9600	10800	14100	19400	30000	32000	34200
	COP at 5°F [Under Maximum Capacity]	W/W	2.0	2.1	2.1	2.1	2.0	2.0	2.0
	External Static Pressure-Rated	in.WG[Pa]	0.3[75]	0.3[75]	0.3[75]	0.3[75]	0.3[75]	0.3[75]	0.3[75]
	External Static Pressure-Range	in.WG[Pa]	0.3-0.6[75-150]	0.3-0.6[75-150]	0.3-0.8[75-200]	0.3-0.8[75-200]	0.3-0.8[75-200]	0.3-0.8[75-200]	0.3-0.8[75-200]
	Fan Motor Output	W	150	150	250	250	250	375	375
	Indoor Air Flow	CFM	350/300/290/275/260/245	450/390/350/335/280/245	650/590/550/510/460/420	780/740/670/600/560/530	1060/960/870/770/730/690	1270/1140/1040/950/830/740	1360/1270/1160/1040/950/850
Indeer Unit	[Hi2/Hi1/Hi/Med/Lo/SLo]	m <sup>3</sup> /h	600/516/492/468/444/420	760/660/600/570/470/420	1100/1008/930/864/790/720	1330/1260/1140/1020/960/900	1800/1638/1476/1320/1250/1180	2160/1950/1770/1620/1410/1260	2320/2160/1980/1764/1620/1450
Indoor Unit	Sound Pressure Level [Hi2/Hi1/Hi/Med/Lo/SLo]	dB[A]	40/38/37/36/34/33	40/39/38/36/34/33	35/33/31/29/28/26	38/36/33/30/28/27	41/38/36/34/32/30	43/41/39/37/34/32	44/42/40/37/35/33
	Dimension [W×H×D]	inch	[25-19/32(+2-61/64)]×[10-5/8]×[28-11/32	] [25-19/32(+2-61/64)]×[10-5/8]×[28-11/32	2] [43-5/16(2-61/64)]×[11-3/16]×[31-1/2]	[43-5/16(2-61/64)]×[11-3/16]×[31-1/2]	[43-5/16(2-61/64)]×[11-3/16]×[31-1/2]	[55-1/8(2-61/64)]×[11-3/16]×[31-1/2]	[55-1/8(2-61/64)]×[11-3/16]×[31-1/2]
	Dimension [WATAD]	mm	650(+75)×270×720	650(+75)×270×720	1100(+75)×300×800	1100(+75)×300×800	1100(+75)×300×800	1400(+75)×300×800	1400(+75)×300×800
	Net Weight	lbs[kg]	52.9[24.0]	52.9[24.0]	92.6[42.0]	92.6[42.0]	92.6[42.0]	105.8[48.0]	105.8[48.0]
	Drainage water pipe diameter	inch[mm]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]
	Sound Pressure Level	dB[A]	55	55	55	55	55	55	56
	Throttle Type		Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value
Outdoor Unit	Dimension [W×H×D]	inch	[31-57/64]×[23-1/32]×[11-1/32]	[31-57/64]×[23-1/32]×[11-1/32]	[35-7/16]×[26-3/16]×[12-19/32]	[35-7/16]×[26-3/16]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[54-21/64]×[12-19/32]
		mm	810×585×280	810×585×280	900×665×320	900×665×320	950×990×320	950×990×320	950×1380×320
	Net Weight	lbs[kg]	77.2[35.0]	77.2[35.0]	97.0[44.0]	101.4[46.0]	194.0[88.0]	194.0[88.0]	250.2[113.5]
Refrigerant type	Туре		R32	R32	R32	R32	R32	R32	R32
Quantity	Charge	lbs[kg]	1.98[0.9]	1.98[0.9]	2.65[1.2]	3.09[1.4]	5.73[2.6]	5.73[2.6]	7.50[3.4]
Design pressure	H/I	PSIG	602/321	602/321	602/321	602/321	602/321	602/321	602/321
Design pressure	11/ L	MPa	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21
	Liquid side	inch[mm]	[1/4] Φ6.35	[1/4] Φ6.35	[1/4] Φ6.35	[1/4] Φ6.35	[3/8] Φ9.52	[3/8] Φ9.52	[3/8] Φ9.52
	Gasside	inch[mm]	[1/2] Φ12.7	[1/2] Φ12.7	[1/2] Φ12.7	[1/2] Φ12.7	[5/8] Φ15.88	[5/8] Φ15.88	[5/8] Φ15.88
Refrigerant	Max. pipe length	ft[m]	164[50]	164[50]	164[50]	164[50]	246[75]	246[75]	246[75]
Piping	Max. Height difference	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
	Add Refrigerant Amount	oz/ft[g/m]	0.194[18]	0.194[18]	0.194[18]	0.194[18]	0.376[35]	0.376[35]	0.376[35]
	Chargeless	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
Guaranteed Temperature	Cooling	°F[°C]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]
	~				-				

# Specifications

# **DUCTED** (HeatForce series)

IDU			PPIM-B12UFA1DQ	PPIM-B18UFA1DQ	PPIM-B24UFA1DQ	PPIM-B30UFA1DQ	PPIM-B36UFA1DQ
ODU			PAS-12BLFASDQ1	PAS-18BLFASDQ1	PAS-24BLFASDQ1	PAS-30BLFASDQ1	PAS-36BLFASDQ1
		V/Ph/Hz	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60
Power supply Max. power input		W	3120	4000	5560	6430	6690
Max. current input	+	A	13.5	16.0	24.2	27.9	29.1
				18000	2400	30000	36000
	Rated Capacity	Btu/h	12000	6500-23000	10000-30000	13000-36000	14000-43000
	Capacity Range[Min~Max]	Btu/h	4500-15500 860				
Cooling	Power Input	W		1410	1800	2340	2700
	Current	A	3.8	6.3	7.9	10.3	11.9
	EER2	Btu/h/W		12.7	13.3	12.8	13.3
	SEER2	Btu/h/W		20.2	18.5	18.7	21.5
	Rated Capacity at 47°F	Btu/h	14000	20000	26000	32000	38000
	Capacity Range[Min~Max]	Btu/h	4800-20000	6600-26000	9500-35000	14000-40000	14500-46000
	Power Input	W	1025	1460	1810	2340	2650
	Current	A	4.5	6.5	8.0	10.3	11.7
Heating	COP2	W/W	4.0	4.0	4.2	4.0	4.2
	HSPF2	Btu/h/W		9.8	9.8	10.1	10.7
	Rated Capacity Heating at 17°F	Btu/h	12600	18000	21600	28600	34200
	Maximum Heating Capacity at 5°F	Btu/h	10300	17000	22000	23000	28500
	COP at 5°F [Under Maximum Capacity]	W/W	2.1	2.1	2.1	2.1	2.1
	External Static Pressure-Rated	in.WG[Pa]	0.3[75]	0.3[75]	0.3[75]	0.3[75]	0.3[75]
	External Static Pressure-Range	in.WG[Pa]	0.3-0.6[75-150]	0.3-0.8[75-200]	0.3-0.8[75-200]	0.3-0.8[75-200]	0.3-0.8[75-200]
	Fan Motor Output	W	150	250	250	250	375
	Indoor Air Flow	CFM	450/390/350/335/280/245	650/590/550/510/460/420	780/740/670/600/560/530	1060/960/870/770/730/690	1270/1140/1040/950/830/740
la de en lla it	[Hi2/Hi1/Hi/Med/Lo/SLo]	m <sup>3</sup> /h	760/660/600/570/470/420	1100/1008/930/864/790/720	1330/1260/1140/1020/960/900	1800/1638/1476/1320/1250/1180	2160/1950/1770/1620/1410/1260
Indoor Unit	Sound Pressure Level [Hi2/Hi1/Hi/Med/Lo/SLo]	dB[A]	40/39/38/36/34/33	35/33/31/29/28/26	38/36/33/30/28/27	41/38/36/34/32/30	43/41/39/37/34/32
	Dimension [W×H×D]	inch	[25-19/32(+2-61/64)]×[10-5/8]×[28-11/32]	[43-5/16(2-61/64)]×[11-3/16]×[31-1/2]	[43-5/16(2-61/64)]×[11-3/16]×[31-1/2]	[43-5/16(2-61/64)]×[11-3/16]×[31-1/2]	[55-1/8(2-61/64)]×[11-3/16]×[31-1/2]
	Dimension [w^n^D]	mm	650(+75)×270×720	1100(+75)×300×800	1100(+75)×300×800	1100(+75)×300×800	1400(+75)×300×800
	Net Weight	lbs[kg]	52.9[24]	93[42]	93[42]	93[42]	106[48]
	Drainage water pipe diameter	inch[mm]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]
	Sound Pressure Level	dB[A]	55	55	55	55	56
	Throttle Type		Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value
Outdoor Unit		inch	[35-7/16]×[26-3/16]×[12-19/32]	[35-7/16]×[26-3/16]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[54-21/64]×[12-19/32]
	Dimension [W×H×D]	mm	900×665×320	900×665×320	950×990×320	950×990×320	950×1380×320
	Net Weight	lbs[kg]	97.0[44]	101.0[46]	194.0[88]	194.0[88]	250.0[113.5]
Refrigerant type	Туре		R32	R32	R32	R32	R32
/Quantity	Charge	lbs[kg]	2.65[1.2]	3.09[1.4]	5.73[2.6]	5.73[2.6]	7.50[3.4]
		PSIG	602/321	602/321	602/321	602/321	602/321
Design pressure	H/L	MPa	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21
	Liquid side	inch[mm]	[1/4] Φ6.35	[1/4] Φ6.35	[3/8] Ф9.53	[3/8] Ф9.52	[3/8] Ф9.52
	Gasside		[1/2] Φ12.7	[1/2] Φ12.7	[5/8] Φ15.88	[5/8] <b>Φ</b> 15.88	[5/8] <b>Φ</b> 15.88
Refrigerant	Max. pipe length	ft[m]	164[50]	164[50]	246[75]	246[75]	246[75]
Piping	Max. Height difference	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
	Add Refrigerant Amount		0.194[18]	0.194[18]	0.376[35]	0.376[35]	0.376[35]
	Chargeless	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
Guaranteed	Cooling	°F[°C]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]
uaranteed emperature peration Range							
Operation Range	Heating	°F[°C]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]

PPIM-B36UFA1DQ	
PAS-36BLFASDQ1	

# Specifications CASSETTE

IDU			PCIM-B09UFA1DQ	PCIM-B12UFA1DQ	PCI-B18UFA1DQ	PCI-B24UFA1DQ	PCI-B30UFA1DQ	PCI-B36UFA1DQ	PCI-B48UFA1DQ
ODU			PAS-09BUFASDQ1	PAS-12BUFASDQ1	PAS-18BUFASDQ1	PAS-24BUFASDQ1	PAS-30BUFASDQ1	PAS-36BUFASDQ1	PAS-48BUFASDQ1
Power supply		V/Ph/Hz	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60
Max. power input		W	1400	1400	3120	3680	5560	6430	6690
Max. current input		Α	7.7	7.7	13.5	16.0	24.2	27.9	29.1
	Rated Capacity	Btu/h	9000	12000	18000	22000	30000	36000	45000
	Capacity Range[Min~Max]	Btu/h	3100-12300	3200-14200	6570-21100	10620-27000	14300-37500	15000-43000	16050-51700
Cooling	Power Input	W	600	850	1200	1690	2140	2770	3460
	Current	A	2.7	3.8	5.3	7.5	9.5	12.3	15.4
	EER2	Btu/h/W	15.0	14.0	15.0	13.0	14.0	13.0	13.0
	SEER2	Btu/h/W	23.5	23.5	27.0	24.0	21.0	21.0	22.5
	Rated Capacity	Btu/h	11000	14000	20000	24000	32000	38000	47000
	Capacity Range[Min~Max]	Btu/h	3300-14200	3400-17400	4900-24500	9460-29750	16300-41200	16330-48250	17080-54170
	Power Input	W	805	950	1330	1600	2130	2720	3720
	Current	А	3.6	4.2	5.9	7.1	9.4	12.1	16.5
Heating	COP2	W/W	4.0	4.3	4.4	4.4	4.4	4.1	3.7
	HSPF2	Btu/h/W	11.0	10.0	11.0	10.0	10.0	10.0	10.0
	Rated Capacity Heating at 17°F	Btu/h	10500	12600	17000	20000	28000	34000	39000
	Maximum Heating Capacity at 5°F	Btu/h	10000	10800	15000	19000	24000	30000	34000
	COP at 5°F [Under Maximum Capacity]	W/W	2.2	2.2	2.6	2.5	2.4	2.4	2.2
	External Static Pressure-Rated	in.WG[Pa]	0	0	0	0	0	0	0
	External Static Pressure-Range	in.WG[Pa]	0	0	0	0	0	0	0
	Fan Motor Output	W	57	57	60	127	127	127	127
	Indoor Air Flow	CFM	320/295/275/250	425/390/305/250	650/600/570/530	780/740/700/630	1060/940/820/740	1170/1060/950/740	1170/1060/950/740
Indoor Unit	[Hi2/Hi1/Hi/Med/Lo/SLo]	m <sup>3</sup> /h	540/500/470/420	720/660/520/420	1100/1030/970/900	1330/1260/1190/1080	1800/1600/1400/1260	1990/1800/1620/1260	1990/1800/1620/1260
	Sound Pressure Level [Hi2/Hi1/Hi/Med/Lo/SLo]	dB[A]	39/37/36/33	46/44/38/33	39/37/36/34	41/39/38/35	49/47/43/40	49/48/47/40	49/48/47/40
	Dimension [W×H×D]	inch	[22-7/16]×[8-15/32]×[22-7/16]	[22-7/16]×[8-15/32]×[22-7/16]	[33-5/64]×[9-3/8]×[33-5/64]	[33-5/64]×[11-11/32]×[33-5/64]	[33-5/64]×[11-11/32]×[33-5/64]	[33-5/64]×[11-11/32]×[33-5/64]	[33-5/64]×[11-11/32]×[33-5/64]
		mm	570×215×570	570×215×570	840×238×840	840×288×840	840×288×840	840×288×840	840×288×840
	Net Weight	lbs[kg]	34[15.4]	34[15.4]	50.7[23]	59.5[27]	59.5[27]	59.5[27]	59.5[27]
	Drainage water pipe diameter	inch[mm]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]
	Sound Pressure Level	dB[A]	55	55	55	55	55	55	55
	Throttle Type		Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value				
Outdoor Unit	Dimension [W×H×D]	inch	[31-57/64]×[23-1/32]×[11-1/32]	[31-57/64]×[23-1/32]×[11-1/32]	[35-7/16]×[26-3/16]×[12-19/32]	[35-7/16]×[26-3/16]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[54-21/64]×[12-19/32]
		mm	810×585×280	810×585×280	900×665×320	900×665×320	950×990×320	950×990×320	950×1380×320
	Net Weight	lbs[kg]	77.2[35]	77.2[35]	97.4[44.2]	102.3[46.4]	194.2[88.1]	194.2[88.1]	251.1[113.9]
Refrigerant type	Туре		R32	R32	R32	R32	R32	R32	R32
/Quantity	Charge	lbs[kg]	1.98[0.9]	1.98[0.9]	2.65[1.2]	3.09[1.4]	5.73[2.6]	5.73[2.6]	7.50[3.4]
Design pressure	H/I	PSIG	602/321	602/321	602/321	602/321	602/321	602/321	602/321
	1/ 2	MPa	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21
	Liquid side	inch[mm]	[1/4] Φ6.35	[1/4] Φ6.35	[1/4] Φ6.35	[3/8] Φ9.52	[3/8] <b>Φ</b> 9.52	[3/8] Φ9.52	[3/8] Φ9.52
	Gasside	inch[mm]	[1/2] Φ12.7	[1/2] Φ12.7	[1/2] Φ12.7	[5/8] Φ15.88	[5/8] Φ15.88	[5/8] Φ15.88	[5/8] Φ15.88
Refrigerant	Max. pipe length	ft[m]	164[50]	164[50]	164[50]	164[50]	246[75]	246[75]	246[75]
Piping	Max. Height difference	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
	Add Refrigerant Amount	oz/ft[g/m]	0.194[18]	0.194[18]	0.194[18]	0.194[18]	0.376[35]	0.376[35]	0.376[35]
	Chargeless	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
Guaranteed	Cooling	°F[°C]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]
Temperature Operation Range	Heating	°F[°C]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]

# Specifications

# CASSETTE (HeatForce series)

IDU			PCIM-B12UFA1DQ	PCI-B18UFA1DQ	PCI-B24UFA1DQ	PCI-B30UFA1DQ	PCI-B36UFA1DQ
ODU			PAS-12BLFASDQ1	PAS-18BLFASDQ1	PAS-24BLFASDQ1	PAS-30BLFASDQ1	PAS-36BLFASDQ1
Power supply		V/Ph/Hz	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60
Max. power input		W	3120	3680	5560	6430	6690
Max. current input	 t	A	13.5	16.0	24.2	27.9	29.1
	Rated Capacity	Btu/h	12000	18000	24000	30000	36000
Cooling	Capacity Range[Min~Max]	Btu/h	4600-16000	6600-23000	10000-30000	13500-38000	14000-45000
	Power Input	W	725	1220	1700	2150	2400
	Current	A	3.2	5.4	7.5	9.5	10.6
	EER2	Btu/h/W	16.5	14.7	14.0	13.9	15.0
	SEER2	Btu/h/W	24.9	24.1	19.5	20.3	23.6
	Rated Capacity at 47°F	Btu/h	14000	20000	26000	32000	38000
	Capacity Range[Min~Max]	Btu/h	4800-20000	6800-26000	9600-35000	14300-42000	15000-48000
	Power Input	W	890	1270	1810	2080	2530
	Current	A	3.9	5.6	8.0	9.2	11.2
Heating	COP2	W/W	4.6	4.6	4.2	4.5	4.4
	HSPF2	Btu/h/W		11.5	10.8	11.2	10.9
	Rated Capacity Heating at 17°F	Btu/h	12600	18000	21600	28600	34200
	Maximum Heating Capacity at 5°F		10400	18000	22200	24000	30100
	COP at 5°F [Under Maximum Capacity]	W/W	2.3	2.2	2.3	2.3	2.1
	External Static Pressure-Rated	in.WG[Pa]	0	0	0	0	0
	External Static Pressure-Range	in.WG[Pa]	0	0	0	0	0
	Fan Motor Output	W	57	60	127	127	127
	Indoor Air Flow	CFM	425/390/305/250	650/600/570/530	780/740/700/630	1060/940/820/740	1170/1060/950/740
	[Hi2/Hi1/Hi/Med/Lo/SLo]	m <sup>3</sup> /h	720/660/520/420	1100/1030/970/900	1330/1260/1190/1080	1800/1600/1400/1260	1990/1800/1620/1260
Indoor Unit	Sound Pressure Level [Hi2/Hi1/Hi/Med/Lo/SLo]	dB[A]	46/44/38/33	39/37/36/34	41/39/38/35	49/47/43/40	49/48/47/40
	Dimension [W×H×D]	inch	[22-7/16]×[8-15/32]×[22-7/16]	[33-5/64]×[9-3/8]×[33-5/64]	[33-5/64]×[11-11/32]×[33-5/64]	[33-5/64]×[11-11/32]×[33-5/64]	[33-5/64]×[11-11/32]×[33-5/64]
	Dimension [w^II^D]	mm	570×215×570	840×238×840	840×288×840	840×288×840	840×288×840
	Net Weight	lbs[kg]	34[15.4]	50.7[23]	59.5[27]	59.5[27]	59.5[27]
	Drainage water pipe diameter	inch[mm]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]	1-3/16[Φ30]
	Sound Pressure Level	dB[A]	55	55	55	55	56
	Throttle Type		Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value
Outdoor Unit	Dimension [W×H×D]	inch	[35-7/16]×[26-3/16]×[12-19/32]	[35-7/16]×[26-3/16]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]
		mm	900×665×320	900×665×320	950×990×320	950×990×320	950×990×320
	Net Weight	lbs[kg]	97.0[44]	101.0[46]	194.0[88]	194.2[88.1]	250.0[113.5]
Refrigerant type	Туре		R32	R32	R32	R32	R32
/Quantity	Charge	lbs[kg]	2.65[1.2]	3.09[1.4]	5.73[2.6]	5.73[2.6]	7.50[3.4]
Design pressure	H/L	PSIG	602/321	602/321	602/321	602/321	602/321
		MPa	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21
	Liquid side		[1/4] Φ6.35	[1/4] Φ6.35	[3/8] Φ9.52	[3/8] Φ9.52	[3/8] Φ9.52
	Gasside	inch[mm]	[1/2] Φ12.7	[1/2] Φ12.7	[5/8] Φ15.88	[5/8] Φ15.88	[5/8] Φ15.88
Refrigerant Piping	Max. pipe length	ft[m]	164[50]	164[50]	246[75]	246[75]	246[75]
Fipilig	Max. Height difference	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
	Add Refrigerant Amount	oz/ft[g/m]	0.194[18]	0.194[18]	0.376[35]	0.376[35]	0.376[35]
	Chargeless	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
Guaranteed Temperature	Cooling	°F[°C]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]
Temperature Operation Range	Heating	°F[°C]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]

P	CI-	<b>B</b> 3(	6U	FA1	LDO	S
Ρ	AS	-36	BL	FA	SD	Q1

# **Specifications** CEILING SUSPENDED

IDU ODU			PPFC-B09UFA1DQ PAS-09BUFASDQ1	PPFC-B12UFA1DQ PAS-12BUFASDQ1	PPFC-B18UFA1DQ PAS-18BUFASDQ1	PPFC-B24UFA1DQ PAS-24BUFASDQ1	PPFC-B30UFA1DQ PAS-30BUFASDQ1	PPFC-B36UFA1DQ PAS-36BUFASDQ1	PPFC-B48UFA1DQ PAS-48BUFASDQ1	
		V/Ph/Hz	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60	208/230,60	
Power supply Max. power input		W	14000	14000	3120	3680	5560	6430	6690	
Max. current input	*	A	7.7	7.7	13.5	16.0	24.2	27.9	29.1	
max. current input			9000	12000	18000	22000	30000	36000	42000	
	Rated Capacity	Btu/h	3000-11800	3200-13800	5900-20000	9900-26000	13100-35830	13200-40800	14800-48750	
	Capacity Range[Min~Max]	Btu/h	600	890	1380	1690	2500	3000	3500	
Cooling	Power Input	w	2.7			7.5			15.5	
	Current	A		3.9	6.1		11.1	13.3		
	EER2	Btu/h/W	15.0	13.5	13.0	13.0	12.0	12.0	12.0	
	SEER2	Btu/h/W	23.0	22.0	23.0	21.0	19.6	19.4	20.5	
Heating	Rated Capacity	Btu/h	11000	14000	20000	24000	32000	38000	44000	
	Capacity Range[Min~Max]	Btu/h	3200-13300	3300-16700	4200-24100	9200-29600	15100-42000	15400-46900	15700-51850	
	Power Input	W	765	1025	1500	1800	2290	2850	3580	
	Current	A	3.4	4.5	6.6	8.0	10.2	12.6	15.9	
	COP2	W/W	4.2	4.0	3.9	3.9	4.1	3.9	3.6	
	HSPF2	Btu/h/W		9.8	10.0	10.0	10.0	10.0	9.5	
	Rated Capacity Heating at 17°F	Btu/h	9900	12800	18000	20000	28000	33000	40000	
	Maximum Heating Capacity at 5°F	Btu/h	9900	11100	14500	19000	26000	27000	32000	
	COP at 5°F [Under Maximum Capacity]	W/W	2.2	2.2	2.4	2.5	2.5	2.4	2.2	
	External Static Pressure-Rated	in.WG[Pa]	0	0	0	0	0	0	0	
	External Static Pressure-Range	in.WG[Pa]	0	0	0	0	0	0	0	
	Fan Motor Output	W	100	100	100	181	181	181	181	
Indoor Unit	Indoor Air Flow	CFM	320/295/275/250	450/390/320/275	540/520/460/400	780/740/680/560	1010/940/820/740	1170/1010/890/780	1170/1010/890/780	
	[Hi2/Hi1/Hi/Med/Lo/SLo]	m <sup>3</sup> /h	540/500/470/420	760/660/540/470	918/880/780/680	1330/1260/1150/960	1720/1600/1400/1260	1990/1720/1510/1330	1990/1720/1510/1330	
	Sound Pressure Level [Hi2/Hi1/Hi/Med/Lo/SLo]	dB[A]	37/35/33/30	45/41/37/33	47/46/43/39	47/45/43/40	50/47/44/42	53/50/47/44	53/50/47/44	
	Dimension [W×H×D]	inch	[38-31/32]×[9-1/16]×[26-49/64]	[38-31/32]×[9-1/16]×[26-49/64]	[38-31/32]×[9-1/16]×[26-49/64]	[62-13/64]×[9-1/16]×[26-49/64]	[62-13/64]×[9-1/16]×[26-49/64]	[62-13/64]×[9-1/16]×[26-49/64]	[62-13/64]×[9-1/16]×[26-49/64]	
	Dimension [w/H/D]	mm	990×230×680	990×230×680	990×230×680	1580×230×680	1580×230×680	1580×230×680	1580×230×680	
	Net Weight	lbs[kg]	70.5[32]	70.5[32]	70.5[32]	1580×230×680	105.8[48]	105.8[48]	105.8[48]	
	Drainage water pipe diameter	inch[mm]	1-3/16[Φ30]							
	Sound Pressure Level	dB[A]	55	55	55	55	55	55	56	
	Throttle Type		Electronic Expansion Value							
Outdoor Unit	Dimension (WyllyD)	inch	[31-57/64]×[23-1/32]×[11-1/32]	[31-57/64]×[23-1/32]×[11-1/32]	[35-7/16]×[26-3/16]×[12-19/32]	[35-7/16]×[26-3/16]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[54-21/64]×[12-19/32]	
	Dimension [W×H×D]	mm	810×585×280	810×585×280	900×665×320	900×665×320	950×990×320	950×990×320	950×1380×320	
	Net Weight	lbs[kg]	77.2[35]	77.2[35]	97.4[44.2]	101.4[46.0]	194.2[88.1]	194.2[88.1]	251.1[113.9]	
Refrigerant type	Туре		R32							
	Charge	lbs[kg]	1.98[0.9]	1.98[0.9]	2.65[1.2]	3.09[1.4]	5.73[2.6]	5.73[2.6]	7.50[3.4]	
Decise process	Н/1	PSIG	602/321	602/321	602/321	602/321	602/321	602/321	602/321	
Design pressure	n/L	MPa	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21	
Refrigerant Piping	Liquid side	inch[mm]	[1/4] Φ6.35	[1/4] Φ6.35	[1/4] Φ6.35	[1/4] Φ6.35	[3/8] Φ9.52	[3/8] Φ9.52	[3/8] Φ9.52	
	Gasside	inch[mm]		[1/2] Φ12.7	[1/2] Φ12.7	[1/2] Φ12.7	[5/8] Φ15.88	[5/8] Φ15.88	[5/8] Φ15.88	
	Max. pipe length	ft[m]	164[50]	164[50]	164[50]	164[50]	246[75]	246[75]	246[75]	
	Max. Height difference	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	
	Add Refrigerant Amount	oz/ft[g/m]		0.194[18]	0.194[18]	0.194[18]	0.376[35]	0.376[35]	0.376[35]	
	Chargeless	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	98.4[30]	
Guaranteed	Cooling	°F[°C]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	
Temperature Operation Range	Heating	°F[°C]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	
- poration nange		,								

# **Specifications** AIR HANDLERS

IDU			JPE18B3XB2HS1A	JPE24B3XC2HS1A	JPE30B3XD2HS1A	JPE36B3XD2HS1A
ODU		PAS-18BUFASDQ1	PAS-24BUFASDQ1	PAS-30BUFASDQ1	PAS-36BUFASDQ1	
Power supply Max. power input		V/Ph/Hz W	208/230,60	208/230,60	208/230,60	208/230,60
		A	-	- -	-	-
Max. current inpu			-			
	Rated Capacity	Btu/h	18000	22000	28000	33000
	Capacity Range[Min~Max]	Btu/h	6000~21000	10000~26000	13000~36000	13000~41000
Cooling	Power Input	W	1540	1880	2400	3300
	EER2	A	-	-	-	-
		Btu/h/W		11.7	11.7	10.0
	SEER2	Btu/h/W		18.0	18.0	18.0
	Rated Capacity	Btu/h	19000	24000	33000	38000
	Capacity Range[Min~Max]	Btu/h	4100~23000	8700~28000	14400~39300	14300~45200
	Power Input	W	1465	2010	2735	2930
Heating	Current	A	-	-	-	-
	COP2	W/W	3.80	3.50	3.43	3.80
	HSPF2	Btu/h/W		8.5	8.5	8.5
	Rated Capacity Heating at 17°F	Btu/h	17000	19500	28000	28000
	Maximum Heating Capacity at 5°F	Btu/h	14800	18100	32400	32400
	COP at 5°F [Under Maximum Capacity]	W/W	2.2	1.9	2.0	2.0
	External Static Pressure-Rated	in.WG[Pa]	-	-	-	-
	External Static Pressure-Range	in.WG[Pa]	-	-	-	-
Indoor Unit	Fan Motor Output	W	248.5	248.5	373.0	373.0
	Indoor Air Flow	CFM	675/600/425	775/525/425	1200/800/700	1200/800/700
	[Hi2/Hi/Med/Lo]	m <sup>3</sup> /h	-	-	-	-
	Sound Pressure Level [Hi2/Hi/Med/Lo]	dB[A]	-	-	-	-
	Dimension [W×H×D]	inch	[17-1/2]×[45-5/8]×[20-1/2]	[17-1/2]×[48-3/8]×[20-1/2]	[17-1/2]×[48-3/8]×[20-1/2]	[17-1/2]×[48-3/8]×[20-1/2]
	Billension [W-H-B]	mm	-	-	-	-
	Net Weight	lbs[kg]	93	99	100	100
	Drainage water pipe diameter	inch[mm]	-	-	-	-
	Sound Pressure Level	dB[A]	55	55	58	58
	Throttle Type		Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value
Outdoor Unit	Dimension [W×H×D]	inch	[35-7/16]×[26-3/16]×[12-19/32]	[35-7/16]×[26-3/16]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]	[37-13/32]×[38-31/32]×[12-19/32]
		mm	900×665×320	900×665×320	950×990×320	950×990×320
	Net Weight	lbs[kg]	97.0[44.0]	101.4[46.0]	194.0[88.0]	194.0[88.0]
Refrigerant type	Туре		R32	R32	R32	R32
/Quantity	Charge	lbs[kg]	1.98[0.9]	1.98[0.9]	5.73[2.6]	5.73[2.6]
Design pressure	H/L	PSIG	602/321	602/321	602/321	602/321
		MPa	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21
Refrigerant Piping	Liquid side		[1/4] Φ6.35	[1/4] Φ6.35	3/8[Φ9.53]	3/8[Ф9.53]
	Gasside		[1/2] Φ12.7	[1/2] Φ12.7	5/8[Φ15.88]	5/8[Φ15.88]
	Max. pipe length	ft[m]	164[50]	164[50]	246[75]	246[75]
	Max. Height difference	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
	Add Refrigerant Amount		0.194[18]	0.194[18]	0.376[35]	0.376[35]
	Chargeless	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
Guaranteed Temperature Operation Range	Cooling	°F[°C]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]
Operation Range	Heating	°F[°C]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]

# Hitachi SINGLE SPLIT SYSTEM | HEAT PUMP TYPE

### JPE48C3XG2HS1A PAS-48BUFASDQ1

1 40 40001 40002
 208/230,60
 -
-
48000
15000~52000
4110
-
11.7
18.0
48000
15000~52600
3910
-
3.60
8.5
40000
36400
2.0
-
-
559.0
1575/1175/925
-
-
-
[21]×[60]×[20-1/2]
-
129
 -
59
Electronic Expansion Value
[37-13/32]×[54-21/64]×[12-19/32]
950×990×320
250.2[113.5]
 R32
 7.50[3.4]
602/321
4.15/2.21
3/8[Ф9.53]
 5/8[Φ15.88]
246[75]
98.4[30]
0.376[35]
98.4[30]
0-115[-18~46]
-13-75[-25~24]

# Specifications

IDU			PPK-B09UFA1DQ	PPK-B12UFA1DQ	PPK-B18UFA1DQ	PPK-B24UFA1DQ
ODU			PAS-09BUFASDQ1	PAS-12BUFASDQ1	PAS-18BUFASDQ1	PAS-24BUFASDQ1
Power supply		V/Ph/Hz	208/230,60	208/230,60	208/230,60	208/230,60
Max. power input		W	1400	1400	3120	3680
Max. current input	ł	A	7.7	7.7	13.5	16.0
mux. ourrent input	Rated Capacity	Btu/h	9000	12000	18000	22000
	Capacity Range[Min~Max]	Btu/h	3000~11800	3200~13800	5900~20000	9900~26000
	Power Input	W W	600	800	1290	1690
Cooling	Current	A	2.7	3.6	5.7	7.5
	EER2	Btu/h/W	15.0	15.0	14.0	13.0
	SEER2	Btu/h/W	22.0	23.0	23.0	21.5
	Rated Capacity	Btu/h/W	11000	14000	20000	24000
	Capacity Range[Min~Max]	Btu/h	3200-13300	3300-16700	4200-24100	9200-29600
	Power Input	W	850	1050	1585	1850
	Current	A				
Usating		W/W	3.8	4.7 3.9	7.0 3.7	8.2 3.8
Heating	COP2 HSPF2	Btu/h/W	3.8	9.5	3.7 10.0	9.1
	Rated Capacity Heating at 17°F	Btu/h	8000	9800	14000	16800
	Maximum Heating Capacity at 5°F	Btu/n	7700	9800	14000	16800
	COP at 5°F [Under Maximum Capacity]	W/W	1.9	2.1	2.3	2.0
	External Static Pressure-Rated	in.WG[Pa]	0	0	0	0
	External Static Pressure-Range	in.WG[Pa]	0	0	0	0
	Fan Motor Output	W	25	35	35	52
	Indoor Air Flow	CFM	350/290/255/220	470/435/390/350	580/545/475/410	885/790/735/680
Indoor Unit	[Hi2/Hi/Med/Lo]	m <sup>3</sup> /h	588/495/433/374	798/738/663/589	988/922/804/693	1503/1345/1247/1154
indoor onit	Sound Pressure Level [Hi2/Hi/Med/Lo]	dB[A]	42/37/34/30	40/37/34/31	48/45/42/38	44/42/40/38
	Dimension [W×H×D]	inch	[36-49/64]×[10-5/8]×[8-17/64]	[47-3/4]×[12-13/32]×[9-3/8]	[47-3/4]×[12-13/32]×[9-3/8]	[54-21/64]×[14-7/8]×[11-39/64]
	Dimension [W-H-D]	mm	934×270×210	1213×315×238	1213×315×238	1380×378×295
	Net Weight	lbs[kg]	19.8[9.0]	30.9[14.0]	30.9[14.0]	54.0[24.5]
	Drainage water pipe diameter	inch[mm]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]	1-1/4[Φ32]
	Sound Pressure Level	dB[A]	55	55	55	55
	Throttle Type		Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value	Electronic Expansion Value
Outdoor Unit	Dimension [W×H×D]	inch	[31-57/64]×[23-1/32]×[11-1/32]	[31-57/64]×[23-1/32]×[11-1/32]	[35-7/16]×[26-3/16]×[12-19/32]	[35-7/16]×[26-3/16]×[12-19/32]
	Dimension [w^n^D]	mm	810×585×280	810×585×280	900×665×320	900×665×320
	Net Weight	lbs[kg]	77.2[35.0]	77.2[35.0]	97.0[44.0]	101.4[46.0]
Refrigerant type	Туре		R32	R32	R32	R32
/Quantity	Charge	lbs[kg]	1.98[0.9]	1.98[0.9]	2.65[1.2]	3.09[1.4]
Design pressure	ц/1	PSIG	602/321	602/321	602/321	602/321
Design pressure	11/ L	MPa	4.15/2.21	4.15/2.21	4.15/2.21	4.15/2.21
Refrigerant Piping	Liquid side	inch[mm]	[1/4] Φ6.35	[1/4] Φ6.35	[1/4] Φ6.35	1/4[Φ6.35]
	Gasside	inch[mm]	[1/2] Φ12.7	[1/2] Φ12.7	[1/2] Φ12.7	1/2[Φ12.7]
	Max. pipe length	ft[m]	164[50]	164[50]	164[50]	164[50]
	Max. Height difference	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
	Add Refrigerant Amount	oz/ft[g/m]	0.194[18]	0.194[18]	0.194[18]	0.194[18]
	Chargeless	ft[m]	98.4[30]	98.4[30]	98.4[30]	98.4[30]
Guaranteed	Cooling	°F[°C]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]	0-115[-18~46]
Temperature Operation Range	Heating	°F[°C]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]	-13-75[-25~24]

### PPK-B30UFA1DQ PAS-30BUFASDO1

	PAS-30BUFASDQ1
	208/230,60
	5560
	24.2
	30000
	13100~35830
	2140
	9.5
	14.0
	21.8
	32000
	15100-42000
	2350
	10.4
	4.0
	10.0
	22400
	22400
	2.0
	0
	0
	52
	980/910/845/770
	1662/1544/1435/1309
	47/45/43/41
]	[54-21/64]×[14-7/8]×[11-39/64]
	1380×378×295
	54.0[24.5]
	1-1/4[Φ32]
	55
	Electronic Expansion Value
]	[37-13/32]×[38-31/32]×[12-19/32]
	950×990×320
	194.0[88.0]
	R32
	5.73[2.6]
	602/321
	4.15/2.21
	[3/8] Φ9.52
	[5/8] Ф15.88
	246[75]
	98.4[30]
	0.376[35]
	98.4[30]
	0-115[-18~46]
	-13-75[-25~24]